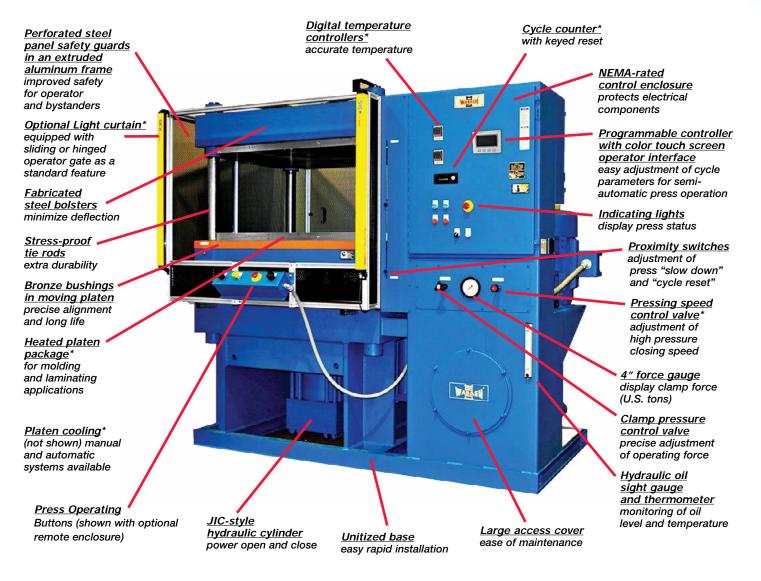
Vantage



Hydraulic presses for most every need, including molding, bonding, trimming and laminating

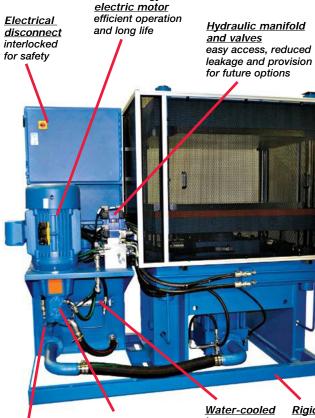


* Indicates optional equipment

200 to 1000 Ton Capacities Custom Engineered Presses



Vantage Presses Designed for Flexible Productivity



TEFC energy-efficient

Large capacity oil reservoir <u>Energy-efficient,</u> <u>load-sensing pump</u> improved efficiency throughout cycle Water-cooled
heatRigid
steel baseexchangerprovideshydraulicoil cooling

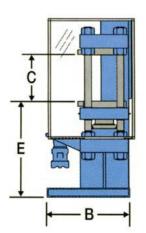
Approximate Dimensions for Wabash Hydraulic Presses

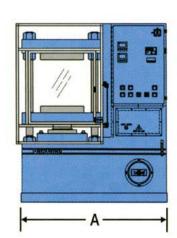
Standard	Heated	Dimensions (in)									
Model	Model	А	В	(D	Е					
mousi				Standard	Heated	U					
200-24	200H-24	79	46		16 - 28	93					
200-30	200H-30	85	40	22 - 34			49				
200-36	200H-36	91	50								
250-24	250H-24	81	46		16 - 28	97					
250-30	250H-30	87	40	22 - 34			52				
250-36	250H-36	93	50								
300-24	300H-24	83	46		16 - 28	98					
300-30	300H-30	89	40	22 - 34			52				
300-36	300H-36	95	50								
350-30	350H-30	90	46	22 - 34	16 - 28	100	53				
350-36	350H-36	96	50	22 - 34			00				
400-30	400H-30	92	46		16 - 28	103					
400-36	400H-36	98	50	22 - 34			54				
400-42	400H-42	104	56								
		-									
500-42	500H-42										
500-48	500H-48										
600-42	600H-42	Consult									
600-48	600H-48										
700-42	700H-42	Factory									
700-48	700H-48										
800-48	800H-48										
1000-48	1000H-48										

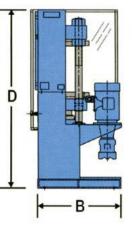
<u>Optional tail pump</u> (not shown) available for additional press functions

*Indicates optional equipment

All new Wabash presses are furnished with safety guards as standard equipment. Guards may have been removed in some photographs for clarity. Wabash strongly recommends use of guards and personal protection equipment when operating any press. As a result of continuous improvement, specifications are subject to change without notice. Consult factory for specific data and pricing.









Specifications for Standard Wabash Hydraulic Molding Presses

Standard Model Clamp Heated Force Model (U.S. tons) (in)		Platen Clamp	Sizo	Size Platen	Speeds (ipm)			Motor	Unheated	Heated	Unheated	Heated				
	(U.S.	Bore	Stroke (in)	L-R x F-B (kW)	Close	Press	Open	Diameter (in)	Horse- power	Amps @ 460	Amps @ 460		Weight (lbs)			
200-24	200H-24				24 x 24	31		5	80	3.50	20	30	70	12,900	13,500	
200-30	200H-30	200	14	16	30 x 30	46	75						85	14,500	15,500	
200-36	200H-36				36 x 36	61							105	16,700	18,500	
250-24	250H-24			16	24 x 24	31	80	5	50	4.00	20	30	70	14,900	15,500	
250-30	250H-30	250	16		30 x 30	46							85	16,500	17,500	
250-36	250H-36				36 x 36	61							105	18,700	20,500	
300-24	300H-24				24 x 24	31		5	50	4.50	20	30	70	17,400	18,000	
300-30	300H-30	300	16	16	30 x 30	46	80						85	19,000	20,000	
300-36	300H-36				36 x 36	61							105	21,200	23,000	
350-30	350H-30	350	18	16	30 x 30	46 45	4	60	4.50	20	30	85	22,000	23,000		
350-36	350H-36	000	10	10	36 x 30	61	40	+	00	4.50	20		105	24,200	26,000	
400-30	400H-30	400				30 x 30	46							90	26,000	27,000
400-36	400H-36		20	16	36 x 36	61	60 3	80	5.00	20	30	110	28,200	30,000		
400-42	400H-42				42 x 42	94	80		85				135	30,500	33,000	
						1										
500-42	500H-42	500		40	42 x 42	94					00		164			
500-48	500H-48	500	22	16	48 x 48	136				6.00	20	30	166			
600-42	600H-42	000			10	42 x 42	94						136			
600-48	600H-48	600	24	18	48 x 48	136 Consult		6.00	20	30	166	Con	sult			
700-42	700H-42	700			42 x 42	94		Factory			05	07	131	Fac	tory	
700-48	700H-48	700	24	18	48 x 48	136			Consult	25	37	173				
800-48	800H-48	800	26	20	48 x 48	136				Factory	30	43	179			
1000-48	1000H-48	1,000	30	20	48 x 48	136					30	43	179			





Standard Features...



Energy-efficient Hydraulic System

Integral hydraulic system features energy-efficient load-sensing pump and TEFC energyefficient electric motor sized for the press. Components are easily accessible for quick maintenance.



Reliable Control Systems

NEMA-rated control cabinet designed for easy access. All electrical panels manufactured by Wabash MPI are built in our UL-approved electrical shop. (UL listing on panels optional.)



User-friendly Controls

Programmable controller with interface for control of the press sequence. Digital temperature controllers maintain uniform temperature of optional heated platens.



Safety Guards

All new Wabash presses include a safety guard around the molding area for improved safety. Sliding, hinged or power gates are available.

Control system options to improve your process...



PanelView C400 Standard operator interface used for easy set up of press cycle.



Platen Temperature Controllers Standard 1/16th DIN digital temperature controllers.



MiniViewpoint with PanelView C600 Operator Interface

Mid-level control system for proportional control pressure and for integral temperature control.

Optional Features...





Heated Platens

Cartridge heaters and insulation assure accurate control of platen temperature. 500°F maximum temperature standard. Higher temperatures available.

Work Tables and Part Removal Systems

Available to further improve ergonomics and productivity.



AccuHeat[™] Heat Tube Platens

For enhanced uniformity over the platen area



Multiple Daylights

Improve press productivity by running multiple molds at the same time. Individual or common platen configurations available, depending upon molding temperature requirements.

Other Options

- High-temperature platens (650°F, 800°F 1200°F or 1800°F)
- T-slots or tapped mold mounting holes
- Platen cooling
- Air-cooled heat exchanger for hydraulic system
- Steam or oil heated platens
- Digital chart recorders
- Low pressure system
- Platen shuttles
- Pressing speed control
- Clamp position control

- Additional temperature control zone(s)
- High pressure molding package
- Heater burnout monitoring
- · Power operated gate
- Special voltages
- Vacuum chamber
- Clean room configurations
- UL,CUL and CE configurations available

Control System Features

Control Feature	Standard Control	Enhanced Control	
Operator Interface	Allen Bradley C400	Allen Bradley C600	
Timer and Counter Functions		\checkmark	
Digital Temperature Control	Discrete	Integral	
Control of Temperature Ramp Rate	Opt.	\checkmark	
Programmed Cooling	Opt.	Opt.	
Control of Clamp Pressure Ramp Rate	NA	\checkmark	
Pressing Speed Control	Opt.	Opt.	_
High and Low Deviation Alarms			
Force	Opt.	\checkmark	
Temperature	Opt.	\checkmark	25
Network Capability	NA	Opt.	2
Recipe Storage	Limited		6

Tailor Your Wabash Press to Your Application





Wabash's diverse selection of versatile and flexible machines can be performance matched to your application, making your operation more competitive and profitable while improving product quality. Whatever your needs, a Wabash press can help you mold, laminate, bond and trim so you can produce encapsulated electronics, plugs and connectors, gaskets, boots, seals, "O" rings, motor mounts, diaphragms, rollers and much more. Talk to your Wabash representative about your operation and how a Wabash press can improve your productivity.

Hydraulic Press Options for Specific Applications

Material	Heated Platens	Pressing Speed	Bump ("Breathe")	Low Pressure Pre-heat	Platen Cooling	High Temperature	Hardened Platens	Pressure Package High Molding
Abrasive Compound	Х	Х	Х	Х	Х	Х	Х	Х
Ceramic	Х	Х				Х		Х
Composites	Х	Х	Х	Х	Х	0		
Cork		Х		Х			0	
Ероху	Х	Х	Х	Х				
Fiberglass	Х	Х	Х	Х				
Foam		Х	Х	Х	Х			
Grinding Wheels	Х	Х	Х	Х	Х	Х	Х	Х
Metal Foil		Х						
Paper	Х							0
Phenolic	Х	0	Х					
Polyester	Х	0	0	Х				
Powdered Metal	0	Х				0		0
Printed Circuit Boards	Х	Х	Х	Х	Х	0	0	
Rubber	Х	Х	Х				0	
Silicone	Х	Х	Х				0	
Thermoplastic	Х	Х		Х	Х	0		
Wood Chips	Х	Х	Х					
UHMWPE	Х	Х		Х	Х			

X – Usually required 0 – Sometimes required

Custom Wabash Presses

Wabash can custom build a press for your unique needs. Our equipment is currently operating in the aerospace, medical, automotive, electronics and other industries. On the next two pages are examples of custom solutions Wabash has engineered for other customers. Consult your Wabash representative for more information about custom engineered machines and features for your particular requirements.



Installation of multiple Vantage compression molding presses



1000-ton compression press (12-ton Carver manual press shown in clamp)



150-ton downacting transfer press with dual platen shuttle



Custom electric press designed for composite molding



350-ton, 4-opening molding press with remote power unit



Molding press with 96" x 72" heated and cooled platens and lower platen shuttle



150-ton compression molding press with 96" x 72" multi-zone oil heated platens



Custom designed transfer press with T-slots and mold heat control



More Wabash Custom Presses



Multiple compression and LIM presses operating in a clean room



100-ton Genesis up-acting compression press with CE certification



30-ton, 4-opening press used to laminate printed

circuit boards

400-ton, down-acting press with 120" x 60" platens for composite panels

> 150-ton, down-acting press with 65" x 54" platens for foam sizing



Rely on Wabash presses for every need

Over the years, Wabash MPI has accepted, and accomplished, the challenge of designing standard and custom presses for industry worldwide. Wabash MPI manufactures presses to meet nearly every production requirement. Parts and service are readily available on all Wabash presses. All are manufactured in the U.S.A. Our customers are accustomed to the reliable performance and low maintenance requirements of their Wabash presses. That's one of the many reasons they return to Wabash when their business warrants additional machines. We've been building them that way for over 70 years. For more information on any of our presses, see your Wabash MPI representative or visit our website, call or e-mail us.





Wabash MPI

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All new Wabash presses are manufactured in compliance with current regulations and are furnished with safety guards as standard equipment. Guards may have been removed in some photographs for clarity. Wabash strongly recommends use of guards and personal protection equipment when operating any press. As a result of continuous improvement, specifications are subject to change without notice. Consult factory for specific data and pricing.