

specifications •

- Clamp system specifications
- 30 200 ton compression force (adjustable) •
- 26" L-R x 30" F-B fully guided bolster plates
- 28" open daylight
- 14" bore JIC style clamp cylinder
- 15" stroke
- 95 IPM closing speed
- 5 IPM pressing speed
- 100 IPM opening speed
- Transfer system specification
- 260 IPM extend
- 20 IPM pressing
- 320 IPM retract
- Weight: 17,200 lbs.
- 88" w x 52" d x 110" h

features 0

- Self-contained hydraulic system
- Allen Bradley MicroLogix 1200 programmable controller with PanelView 300 Micro operator interface
- Cycle counter thru PLC
- Proximity switches to control "slow close" position and "cycle reset"
- Transfer pressure relief valve and gauge
- Clamp pressure relief valve and gauge
- T-slots in lower bolster
- Pressing speed control
- Non-fused disconnect
- Mold heat controllers



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