

specifications 0

- 15 150 ton compression force (adjustable)
- 36" L-R x 36" F-B fully guided heated platens cored for water cooling
- 1300°F max operating temperature
- 24" open daylight
- 12" bore JIC style clamp cylinder
- 24" stroke
- 75 IPM closing speed
- 5 IPM pressing speed
- 60 IPM opening speed
- Weight: 22,000 lbs.
- Dimensions: 83" w x 72" d x 137" h

features 🔘

- Down acting clamp
- · Built-in lift truck tubes
- Self-contained hydrualic system
- "ViewPoint" control system includes:
 - Allen Bradley SLC 5/30 programmable controller
 - PanelView 550 touch screen
 - Closed-loop control of clamp pressure
 - Closed-loop control of platen temperature
- Proximity switches to control "slow close" position and "cycle reset"
- Heater burnout detection through PLC
- CE approved safety clamp on moving bolster



Wabash MPI

1569 Morris St., P.O. Box 298, Wabash, IN 46992-0298 USA

Phone: 260-563-1184 Fax: 260-563-1396

Email: wabashmpi@corpemail.com, Internet: www.wabashmpi.com

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